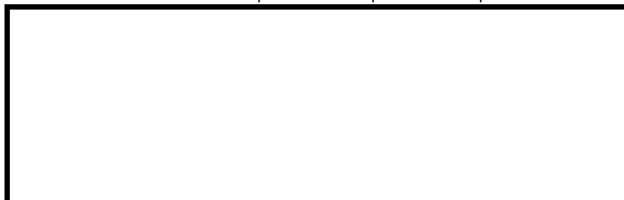


Oil Pattern Distance	38	Reverse Brush Drop	36	Oil Per Board	Multi ul
Forward Oil Total	16 mL	Reverse Oil Total	14.6 mL	Volume Oil Total	30.6 mL
Tank Configuration	Multi Tank	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	50	18	3	A	74	0.0	2.5	2.5	3700
2	2L	4R	1	50	18	3	A	35	2.5	5.0	2.5	1750
3	4L	4R	2	50	18	3	A	66	5.0	10.1	5.1	3300
4	7L	6R	2	50	18	3	A	56	10.1	15.2	5.1	2800
5	7L	7R	1	50	18	3	A	27	15.2	17.7	2.5	1350
6	11L	8R	1	50	18	3	A	22	17.7	20.2	2.5	1100
7	12L	9R	2	50	18	3	A	40	20.2	25.3	5.1	2000
8	2L	2R	0	50	18	3	A	0	25.3	34.0	8.7	0
9	2L	2R	0	50	22	3	A	0	34.0	38.0	4.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	22	3	B	0	38.0	29.0	-9.0	0
2	13L	11R	2	50	22	3	B	34	29.0	22.8	-6.2	1700
3	10L	10R	3	50	18	3	B	63	22.8	15.2	-7.6	3150
4	7L	8R	1	50	18	3	B	26	15.2	12.7	-2.5	1300
5	6L	6R	1	50	14	3	B	29	12.7	10.8	-1.9	1450
6	4L	4R	2	50	14	3	B	66	10.8	6.9	-3.9	3300
7	2L	2R	2	50	14	3	B	74	6.9	3.0	-3.9	3700
8	2L	2R	0	50	14	3	B	0	3.0	0.0	-3.0	0

Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 50 Combined
 Buffer RPM: 4 = 650 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.34	1.33	1	1	1.15	2.34

